



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D4445-1

Job Sheet 186140



Part No: D4445-1

Job Qty: 8 ea

Part Name: Cable Guard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/14/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A ALL SHEETS IPP REV:A 11/10/05 NEW ISSUE JFS VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Machining-3		
100	Bandsaw	8 pcs	12/14/18	12/14/18	0.00	0.01	Bandsaw1		
110	QC	8 pcs	12/14/18	12/14/18	0.00	0.00	QC2 Machining-3		
120	CNC Vertical Machining	8 pcs	12/14/18	12/14/18	0.58	13.11	HAAS1-5		
130	QC	8 pcs	12/14/18	12/14/18	0.00	0.00	QC2 Machining-3		
140	QC	8 pcs	12/14/18	12/14/18	0.00	0.00	QC8 Machining-3		
150	Packaging	8 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-2		
160	QC21-SA	8 Ea	12/14/18	12/14/18	0.00	0.00	QC21		

Part Op 100 - CUT TO 78.00" LONG

Descriptions: 120 - 1-Mill as per folio FB072 & dwg D4445, DWG REV:

140 - ENSURE D4445-1 IS MACHINE TO LENGTH AS PER DWG.

DEC 19 2018 6
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB1.750X1.000X96.00	UHMW 1.75x1.00x96.00 (Tolerance +/- .010)	51.8400 ft (6.48 ea)	90-Start up Operation	

5068433

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB1.750X1.000X96.00	52	140	0

Part Specifications

Specifications could not be found.



Container No: S135820



Part: D4445-1

Job No: 186140

Serial No/Batch: S135820

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 12/08/18

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DART AEROSPACE LTD		Work Order:	186140
Description: Cable Guard		Part Number:	D4445-1
Inspection Dwg: D4445 Rev: A		Page 1 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.04	+/-0.030	2.038	✓		Kt-05	121M.
10.23	+/-0.030	10.23	✓			
18.41	+/-0.030	18.41	✓			
26.60	+/-0.030	26.60	✓			
34.79	+/-0.030	34.79	✓			
39.35	+/-0.030	39.35	✓			
42.98	+/-0.030	42.98	✓			
51.16	+/-0.030	51.16	✓			
57.60	+/-0.030	57.60	✓			
59.35	+/-0.030	59.35	✓			
68.01	+/-0.030	68.01	✓			
74.85	+/-0.030	74.85	✓			
76.60	+/-0.030	76.60	✓			
77.80	+/-0.030	77.80	✓			
0.58	+/-0.030	0.58	✓			
1.44	+/-0.030	1.44	✓			
2.94	+/-0.030	2.94	✓			
27.51	+/-0.030	27.51	✓			
40.25	+/-0.030	40.25	✓			
43.88	+/-0.030	43.88	✓			
60.03	+/-0.030	60.03	✓			
0.56	+/-0.030	0.560	✓			
65.10	+/-0.030	65.10	✓			
68.88	+/-0.030	68.88	✓			
0.52	+/-0.030	0.52	✓			
77.25	+/-0.030	77.25	✓			
77.80	+/-0.030	77.80	✓			
0.45	+/-0.030	0.450	✓			
0.95	+/-0.030	0.950	✓			
0.78	+/-0.030	0.780	✓			
0.70	+/-0.030	0.700	✓			
R2.00	+/-0.030	2.00	✓			
0.20 x 45°	+/-0.030 x +/-0.5°	0.200 x 45	✓			
Ø0.437	+0.006/-0.001	0.437	✓			
Ø0.87	+0.010/-0.001	0.870	✓			
Ø0.75	+0.008/-0.001	0.750				

DART AEROSPACE LTD		Work Order: 180140
Description: Cable Guard		Part Number: D4445-1
Inspection Dwg: D4445	Rev: A	Page 2 of 2

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.60	+/-0.030	0.600	✓			
Ø0.88	+0.010/-0.001	0.880	✓			
0.37	+/-0.030	0.370	✓			
0.64	+/-0.030	0.640	✓			
Ø0.850	+0.010/-0.001	0.850	✓	DAS		

Measured by: [Signature]	Audited by: 20 9-89	Preliminary Approval:
Date: 2018-12-07	Date: 18-12-16	Date:

Rev	Date	Change	Revised by	Approved
A	14.09.22	New Issue	KJ	[Signature]

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95
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